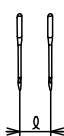


TABLE OF EXCHANGING GAUGE PARTS

Common Parts 共通部品

Needle gauge size 針 幅	Throat Plate 針 板		Feed Dog 送り 歯		Presser Foot asm. 押 さ え 足 組		Presser Foot asm. (with Center guide) 押 さ え 足 組 (センターガイド付)		Needle Clamp asm. 針 留 組	
	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.
(1/8)	1	213-68709	13	213-69400	25	213-70853			40	213-71554
(3/16)	2	213-66109	14	213-66604	26	213-67651			41	213-68154
(1/4)	3	213-66208	15	213-66703	27	213-67750			42	213-68253
(5/16)	4	213-66307	16	213-66802	28	213-67859	37	213-74657	43	213-68352
(3/8)	5	213-66406	17	213-66901	29	213-67958	38	213-74756	44	213-68451
(1/2)	6	213-66505	18	213-67008	30	213-68055	39	213-74855	45	213-68550
(5/8)	7	213-68808	19	213-69509	31	213-70952			46	213-71653
(3/4)	8	213-68907	20	213-69608	32	213-71059			47	213-71752
(7/8)	9	213-69004	21	213-69707	33	213-71158			48	213-71851
(1)	10	213-69103	22	213-69806	34	213-71257			49	213-71950
(1-1/8)	11	213-69202	23	213-69905	35	213-71356			50	213-72057
(1-1/4)	12	213-69301	24	213-70002	36	213-71455			51	213-72156

For LU-1560-7 LU-1560-7用

Needle gauge size 針 幅	Feed Foot asm. 送り足組		Bed Slide asm. (Left) 滑 り 板 (左)		Bed Slide asm. (Right) 滑 り 板 (右)	
	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.
(1/8)	52	213-70150	63	213-65606	66	213-65002
(3/16)	53	213-67156				
(1/4)	54	213-67255				
(5/16)	55	213-67354				
(3/8)	56	213-67453	64	213-65705	67	213-65101
(1/2)	57	213-67552				
(5/8)	58	213-70259				
(3/4)	59	213-70358	65	213-65804	68	213-65200
(7/8)	60	213-70457				
(1)	61	213-70556				
(1-1/8)	62	213-70655				

For LU-1560 LU-1560用

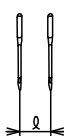
Needle gauge size 針 幅	Feed Foot asm. 送り足組		Feed Foot asm. (Option) 送り足組 (オプション)	
	Ref.No	Part No.	Ref.No	Part No.
(1/8)	69	213-72255	81	213-73451
(3/16)	70	213-72354	82	213-73550
(1/4)	71	213-72453	83	213-73659
(5/16)	72	213-72552	84	213-73758
(3/8)	73	213-72651	85	213-73857
(1/2)	74	213-72750	86	213-73956
(5/8)	75	213-72859	87	213-74053
(3/4)	76	213-72958	88	213-74152
(7/8)	77	213-73055	89	213-74251
(1)	78	213-73154	90	213-74350
(1-1/8)	79	213-73253	91	213-74459
(1-1/4)	80	213-73352	92	213-74558

TABLE OF EXCHANGING GAUGE PARTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
1		21368709		NEEDLE PLATE 1/8						1	
2		21366109		NEEDLE PLATE 3/16						1	
3		21366208		NEEDLE PLATE 1/4						1	
4		21366307		NEEDLE PLATE 5/16						1	
5		21366406		NEEDLE PLATE 3/8						1	
6		21366505		NEEDLE PLATE 1/2						1	
7		21368808		NEEDLE PLATE 5/8						1	
8		21368907		NEEDLE PLATE 3/4						1	
9		21369004		NEEDLE PLATE 7/8						1	
10		21369103		NEEDLE PLATE 1						1	
11		21369202		NEEDLE PLATE 1-1/8						1	
12		21369301		NEEDLE PLATE 1-1/4	EXCLSIVE LU-1560N					1	
13		21369400		FEED DOG 1/8						1	
14		21366604		FEED DOG 3/16						1	
15		21366703		FEED DOG 1/4						1	
16		21366802		FEED DOG 5/16						1	
17		21366901		FEED DOG 3/8						1	
18		21367008		FEED DOG 1/2						1	
19		21369509		FEED DOG 5/8						1	
20		21369608		FEED DOG 3/4						1	
21		21369707		FEED DOG 7/8						1	
22		21369806		FEED DOG 1						1	
23		21369905		FEED DOG 1-1/8						1	
24		21370002		FEED DOG 1-1/4	EXCLSIVE LU-1560N					1	
25		21370853		PRESSER FOOT ASM. 1/8						1	
26		21367651		PRESSER FOOT ASM. 3/16						1	
27		21367750		PRESSER FOOT ASM. 1/4						1	
28		21367859		PRESSER FOOT ASM. 5/16						1	
29		21367958		PRESSER FOOT ASM. 3/8						1	
30		21368055		PRESSER FOOT ASM. 1/2						1	
31		21370952		PRESSER FOOT ASM. 5/8						1	
32		21371059		PRESSER FOOT ASM. 3/4						1	
33		21371158		PRESSER FOOT ASM. 7/8						1	
34		21371257		PRESSER FOOT ASM. 1						1	
35		21371356		PRESSER FOOT ASM. 1-1/8						1	
36		21371455		PRESSER FOOT ASM. 1-1/4	EXCLSIVE LU-1560N					1	
37		21374657		PRESSER FOOT 5/16 ASM.						1	
38		21374756		PRESSER FOOT 3/8 ASM.						1	
39		21374855		PRESSER FOOT 1/2 ASM.						1	
40		21371554		NEEDLE CLAMP 1/8 ASM.						1	
41		21368154		NEEDLE CLAMP 3/16 ASM.						1	
42		21368253		NEEDLE CLAMP 1/4 ASM.						1	
43		21368352		NEEDLE CLAMP 5/16 ASM.						1	
44		21368451		NEEDLE CLAMP 3/8 ASM.						1	
45		21368550		NEEDLE CLAMP 1/2 ASM.						1	

TABLE OF EXCHANGING GAUGE PARTS

Common Parts 共通部品

Needle gauge size 針 幅	Throat Plate 針 板		Feed Dog 送り 歯		Presser Foot asm. 押 さ え 足 組		Presser Foot asm. (with Center guide) 押 さ え 足 組 (センターガイド付)		Needle Clamp asm. 針 留 組	
	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.
(1/8)	1	213-68709	13	213-69400	25	213-70853			40	213-71554
(3/16)	2	213-66109	14	213-66604	26	213-67651			41	213-68154
(1/4)	3	213-66208	15	213-66703	27	213-67750			42	213-68253
(5/16)	4	213-66307	16	213-66802	28	213-67859	37	213-74657	43	213-68352
(3/8)	5	213-66406	17	213-66901	29	213-67958	38	213-74756	44	213-68451
(1/2)	6	213-66505	18	213-67008	30	213-68055	39	213-74855	45	213-68550
(5/8)	7	213-68808	19	213-69509	31	213-70952			46	213-71653
(3/4)	8	213-68907	20	213-69608	32	213-71059			47	213-71752
(7/8)	9	213-69004	21	213-69707	33	213-71158			48	213-71851
(1)	10	213-69103	22	213-69806	34	213-71257			49	213-71950
(1-1/8)	11	213-69202	23	213-69905	35	213-71356			50	213-72057
(1-1/4)	12	213-69301	24	213-70002	36	213-71455			51	213-72156

For LU-1560-7 LU-1560-7用

Needle gauge size 針 幅	Feed Foot asm. 送り足組		Bed Slide asm. (Left) 滑 り 板 (左)		Bed Slide asm. (Right) 滑 り 板 (右)	
	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.
(1/8)	52	213-70150	63	213-65606	66	213-65002
(3/16)	53	213-67156				
(1/4)	54	213-67255				
(5/16)	55	213-67354				
(3/8)	56	213-67453	64	213-65705	67	213-65101
(1/2)	57	213-67552				
(5/8)	58	213-70259				
(3/4)	59	213-70358	65	213-65804	68	213-65200
(7/8)	60	213-70457				
(1)	61	213-70556				
(1-1/8)	62	213-70655				

For LU-1560 LU-1560用

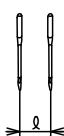
Needle gauge size 針 幅	Feed Foot asm. 送り足組		Feed Foot asm. (Option) 送り足組 (オプション)	
	Ref.No	Part No.	Ref.No	Part No.
(1/8)	69	213-72255	81	213-73451
(3/16)	70	213-72354	82	213-73550
(1/4)	71	213-72453	83	213-73659
(5/16)	72	213-72552	84	213-73758
(3/8)	73	213-72651	85	213-73857
(1/2)	74	213-72750	86	213-73956
(5/8)	75	213-72859	87	213-74053
(3/4)	76	213-72958	88	213-74152
(7/8)	77	213-73055	89	213-74251
(1)	78	213-73154	90	213-74350
(1-1/8)	79	213-73253	91	213-74459
(1-1/4)	80	213-73352	92	213-74558

TABLE OF EXCHANGING GAUGE PARTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
46		21371653		NEEDLE CLAMP 5/8 ASM.	EXCLSIIVE LU-1560N					1	
47		21371752		NEEDLE CLAMP 3/4 ASM.						1	
48		21371851		NEEDLE CLAMP 7/8 ASM.						1	
49		21371950		NEEDLE CLAMP 1 ASM.						1	
50		21372057		NEEDLE CLAMP 1-1/8 ASM.						1	
51		21372156		NEEDLE CLAMP 1-1/4 ASM.						1	
52		21370150		WALKING FOOT 1/8 ASM.						1	
53		21367156		WALKING FOOT 3/16 ASM.						1	
54		21367255		WALKING FOOT 1/4 ASM.						1	
55		21367354		WALKING FOOT 5/16 ASM.						1	
56		21367453		WALKING FOOT 3/8 ASM.						1	
57		21367552		WALKING FOOT 1/2 ASM.						1	
58		21370259		WALKING FOOT 5/8 ASM.						1	
59		21370358		WALKING FOOT 3/4 ASM.						1	
60		21370457		WALKING FOOT 7/8 ASM.						1	
61		21370556		WALKING FOOT 1 ASM.						1	
62		21370655		WALKING FOOT 1-1/8 ASM.						1	
63		21365606		BED SLIDE(LEFT) A						1	
64		21365705		BED SLIDE(LEFT) B						1	
65		21365804		BED SLIDE(LEFT) C						1	
66		21365002		BED SLIDE(RIGHT) A						1	
67		21365101		BED SLIDE(RIGHT) B						1	
68		21365200		BED SLIDE(RIGHT) C						1	
69		21372255		WALKING FOOT 1/8 ASM.						1	
70		21372354		WALKING FOOT 3/16 ASM.						1	
71		21372453		WALKING FOOT 1/4 ASM.						1	
72		21372552		WALKING FOOT 5/16 ASM.						1	
73		21372651		WALKING FOOT 3/8 ASM.						1	
74		21372750		WALKING FOOT 1/2 ASM.						1	
75		21372859		WALKING FOOT 5/8 ASM.						1	
76		21372958		WALKING FOOT 3/4 ASM.						1	
77		21373055		WALKING FOOT 7/8 ASM.						1	
78		21373154		WALKING FOOT 1 ASM.						1	
79		21373253		WALKING FOOT 1-1/8 ASM.						1	
80		21373352		WALKING FOOT 1-1/4 ASM.						1	
81		21373451		WALKING FOOT 1/8 ASM.						1	
82		21373550		WALKING FOOT 3/16 ASM.						1	
83		21373659		WALKING FOOT 1/4 ASM.						1	
84		21373758		WALKING FOOT 5/16 ASM.						1	
85		21373857		WALKING FOOT 3/8 ASM.						1	
86		21373956		WALKING FOOT 1/2 ASM.						1	
87		21374053		WALKING FOOT 5/8 ASM.						1	
88		21374152		WALKING FOOT 3/4 ASM.						1	
89	D	21374251		WALKING FOOT 7/8 ASM.						1	
90		21374350		WALKING FOOT 1 ASM.						1	
91		21374459		WALKING FOOT 1-1/8 ASM.						1	

TABLE OF EXCHANGING GAUGE PARTS

Common Parts 共通部品

Needle gauge size 針 幅	Throat Plate 針 板		Feed Dog 送り 歯		Presser Foot asm. 押 さ え 足 組		Presser Foot asm. (with Center guide) 押 さ え 足 組 (センターガイド付)		Needle Clamp asm. 針 留 組	
	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.
(1/8)	1	213-68709	13	213-69400	25	213-70853			40	213-71554
(3/16)	2	213-66109	14	213-66604	26	213-67651			41	213-68154
(1/4)	3	213-66208	15	213-66703	27	213-67750			42	213-68253
(5/16)	4	213-66307	16	213-66802	28	213-67859	37	213-74657	43	213-68352
(3/8)	5	213-66406	17	213-66901	29	213-67958	38	213-74756	44	213-68451
(1/2)	6	213-66505	18	213-67008	30	213-68055	39	213-74855	45	213-68550
(5/8)	7	213-68808	19	213-69509	31	213-70952			46	213-71653
(3/4)	8	213-68907	20	213-69608	32	213-71059			47	213-71752
(7/8)	9	213-69004	21	213-69707	33	213-71158			48	213-71851
(1)	10	213-69103	22	213-69806	34	213-71257			49	213-71950
(1-1/8)	11	213-69202	23	213-69905	35	213-71356			50	213-72057
(1-1/4)	12	213-69301	24	213-70002	36	213-71455			51	213-72156

For LU-1560-7 LU-1560-7用

Needle gauge size 針 幅	Feed Foot asm. 送り足組		Bed Slide asm. (Left) 滑 り 板 (左)		Bed Slide asm. (Right) 滑 り 板 (右)	
	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.
(1/8)	52	213-70150	63	213-65606	66	213-65002
(3/16)	53	213-67156				
(1/4)	54	213-67255				
(5/16)	55	213-67354				
(3/8)	56	213-67453	64	213-65705	67	213-65101
(1/2)	57	213-67552				
(5/8)	58	213-70259				
(3/4)	59	213-70358	65	213-65804	68	213-65200
(7/8)	60	213-70457				
(1)	61	213-70556				
(1-1/8)	62	213-70655				

For LU-1560 LU-1560用

Needle gauge size 針 幅	Feed Foot asm. 送り足組		Feed Foot asm. (Option) 送り足組 (オプション)	
	Ref.No	Part No.	Ref.No	Part No.
(1/8)	69	213-72255	81	213-73451
(3/16)	70	213-72354	82	213-73550
(1/4)	71	213-72453	83	213-73659
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(7/8)	77	213-73055	89	213-74251
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(1-1/8)	79	213-73253	91	213-74459
(1-1/4)	80	213-73352	92	213-74558

TABLE OF EXCHANGING GAUGE PARTS

No.	Supply Code	Parts No.	Replacement	Parts name	Remarks	Choice	Step	Level	Cons	Qty	Rep. QTY
92		21374558		WALKING FOOT 1-1/4 ASM.						1	